



DESCRIPTION:	Mechanical – Aeration Blower Oil Filter Replacement	FREQUENCY:	
LOCATION:		STANDARD JOB No.:	

	ools & Equipment	
ΚF	PL B100 Filter Element – Donkin & Demag Blowers – ST018 Luggage Point RRC	
Αe	eration Blower Oil Filter Replacement	
	onkin & Demag Blowers – ST018 Luggage Point RRC	
Pr	ocure replacement filter element B100.	
Isc	olate Blower Unit.	
W	ait for pressure to drop to 0 BAR	
Re	emove T-screw and lid (turn anti-clockwise)	
Re	emove excess lubricants from top of element.	
Grip the B100 filter element by straps and remove filter from filter housing.		
Pla	element sits tight, twist element left and right. ace used element in plastic bag provided with new element and dispose of filter element according to EPA idelines.	
_	ace new element firmly into filter housing (Straps & Metal clips facing up, cardboard band facing bottom)	
	ean U-shaped rubber seal and both contact surfaces on filter housing and lid.	
	prrectly position U-shaped rubber seal on filter housing, position lid on top of U-shaped seal.	
	ess lid down and move lid left and right in order for U-Shaped seal to position itself correctly.	
	ghten T-Screw to 5 newtons (Do not over tighten).	
	spect U-Shaped seal for its correct position.	
	sure the seal is not unevenly placed on the housing unit.	
	art-up Blower to check for leaks.	
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Note: