



DESCRIPTION:	Mechanical – ASM M Series Motor Pump – Inspection and Service	FREQUENCY:
LOCATION:	Various	STANDARD JOB No.:

	OPE	
Coı	mplete inspection and service of ASM M Series Motor Pump	
RE	FERENCE MATERIALS	
AS	M Pumps - M Series Motor Pump Installation and Maintenance Manual	
OIL	L AND GREASE	
32	grade hydraulic oil	
PR	OCEDURAL STEPS	
Bef	fore isolating any equipment, where possible observe in running condition	
11M	NOR SERVICE	
Check for unusual noise, vibration, leaks on pump motor unit		
Check for leaks on associated pipework		
Ref	fill the oil feeder with 32 grade hydraulic oil when the bolt protrudes less than 20mm	
Ch	eck tightness of bolts and fasteners	
INT	FERMEDIATE SERVICE	
	eck for unusual noise, vibration, leaks on pump motor unit	
	eck for leaks on associated pipework	
	ish & Refill seal chamber with 32 grade hydraulic oil and as per manufacturer's instructions	
	lote the spring loader oil feeder maintains up to 150 kPa oil pressure in the seal cavity**	
	eck tightness of bolts and fasteners	
ii.		

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