



DESCRIPTION:	Mechanical – Inspection and service Geared Motor Unit (GMU)	FREQUENCY:	
LOCATION:		STANDARD JOB No.:	

ŀ	Reference Material
	Procedural Steps
	Before isolating any equipment where possible observe in running condition. Check for correct operati
	Minor Service
١	Whilst running check noise for possible bearing damage
(Check oil and oil level
١	Visual inspection of seals for leakage
(Check tightness of fasteners
I	For Gear units with a torque arm: Check rubber buffers
I	For Gear units with breather. Remove and clean.
	Intermediate Service
١	Whilst running check noise for possible bearing damage
	Check the oil level in the gearbox, Replace gearbox oil, Check condition of old oil.
Į	Use manufacturers recommended or equivalent Oil
١	Visual inspection of seals for leakage
(Check tightness of fasteners
ı	For Gear units with a torque arm: Check rubber buffers
	For Gear units with breather. Remove and clean.
1	

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