

	Reference Material
	Procedural Steps
	Before isolating any equipment where possible observe in running condition. Check for correct operation.
	Minor Service
	Whilst running check noise for possible bearing damage
	Check oil and oil level
	Visual inspection of seals for leakage
	Check tightness of fasteners
	For Gear units with a torque arm: Check rubber buffers
	For Gear units with breather. Remove and clean.
	Intermediate Service
	Whilst running check noise for possible bearing damage
	Check the oil level in the gearbox, Replace gearbox oil, Check condition of old oil. Use manufacturers recommended or equivalent Oil
	Visual inspection of seals for leakage
	Check tightness of fasteners
	For Gear units with a torque arm: Check rubber buffers
	For Gear units with breather. Remove and clean.