

	ST039 Rag Rake Services	FREQUENCY:	
LOCATION:	Bundamba Sewerage Treatment Plant	STANDARD JOB No.:	

Cá	astrol LMX Grease
	astrol SP220 oil
M	aintenance Group
	ag Rake
Pı	rocedural Steps
	efore isolating any equipment where possible observe in running condition. Check for correct operat
R/	AG RAKE MINOR SERVICE
Rı	un Rag Rake for 1 full cycle.
Ol	bserve Rag Rake operation and framework for defects.
Ol	bserve Rag Rake chain, sprockets and rake for defects.
٩ŗ	pply LMX grease to greasing points.
S	olate Rag Rake
Cł	heck Rag Rake chain and sprockets for wear and tear.
Cł	heck connection points of drive and driven sprockets to shafts for wear and tear.
Cł	heck Rag Rake drive primary /secondary gearbox for oil leaks & level. Top up as required with SP220.
Lι	ubricate drive chain with LMX grease.
Re	eturn to operational status.
R/	AG RAKE INTERMEDIATE SERVICE
	un Rag Rake for 1 full cycle.
	bserve Rag Rake operation and framework for defects.
	bserve Rag Rake chain, sprockets and rake for defects.
٩ŗ	pply LMX grease to greasing points.
	olate Rag Rake
Cł	heck Rag Rake chain and sprockets for wear and tear.
	heck connection points of drive and driven sprockets to shafts for wear and tear.
Cł	heck Rag Rake drive primary /secondary gearbox for oil leaks. Carry out oil change with SP220.
Lι	ubricate drive chain with LMX grease.

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