

DESCRIPTION:	Mechanical – ST041 Poly Dosing Dewatering Area – Inspection and Service	FREQUENCY:	
LOCATION:	ST041 Dewatering Area	STANDARD JOB No.:	

[illegible]

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LOCATION:	ST041 Dewatering Area	STANDARD JOB No.:	
	INTERMEDIATE SERVICE		
	<u>Poly Dosing Unit 1</u>		
	Inspect and clean drain valves.		
	Inspect agitator motor and gearbox (sealed unit).		
	Inspect fasteners.		
	Inspect shut-off, regulating, check and solenoid valves along with associated pipe work.		
	Inspect feeder gearbox and motor (sealed unit).		
	Grease feeder gearwheels.		
	Inspect feeder cylinder.		
	Check Poly Dosing pumps for any abnormal noise and vibration.		
	Inspect Poly Dosing pumps fasteners and seals.		
	Replace oil in Poly Dosing Pump gearboxes. Use manufacturer recommended or equivalent*		
	<u>Poly Dosing Unit 2</u>		
	Inspect and clean drain valves.		
	Inspect agitator motor and gearbox (sealed unit).		
	Inspect fasteners.		
	Inspect shut-off, regulating, check and solenoid valves along with associated pipe work.		
	Inspect feeder gearbox and motor (sealed unit).		
	Grease feeder gearwheels.		
	Inspect feeder cylinder.		
	Check Poly Dosing pumps for any abnormal noise and vibration.		
	Inspect Poly Dosing pumps fasteners and seals.		
	Replace oil in Poly Dosing Pump gearboxes. Use manufacturer recommended or equivalent*		