

DESCRIPTION:	Mechanical – ST041 Gravity Deck 2 – Inspection and Service	FREQUENCY:	
LOCATION:		STANDARD JOB No.:	

	SCOPE
	Complete inspection and service of gravity deck.
	REQUIREMENTS
	*Equivalents can be used but must be documented for future use.
	MINOR SERVICE
	Check wear on doctor blade.
	Check spray bar operation.
	Check wear on spray pipe brush.
	Check roller bearing seals.
	Check condition of roller bearings.
	Check condition of rollers.
	Clean inside belt washing box.
	Check seals on gravity zone skirts and wash boxes.
	Check tracking devices.
	Check belt wear.
	Check Drive Gearmotor oil level and for contamination. Top up if required.
	Check all grease lines, grease nipples and automatic greasers for defects & level.
	Top up auto greasers if required with Ultratak grease.
	INTERMEDIATE SERVICE
	Check wear on doctor blade.
	Check spray bar operation.
	Check wear on spray pipe brush.
	Check roller bearing seals.
	Check condition of roller bearings.
	Check condition of rollers.
	Clean inside belt washing box.
	Check seals on gravity zone skirts and wash boxes.
	Check tracking devices.
	Check belt wear.
	Replace oil in Drive Gearmotor. Check condition of old oil. Use manufacturer recommended or equivalent*
	Check all grease lines, grease nipples and automatic greasers for defects & level.
	Top up auto greasers if required with Ultratak grease.