



DESCRIPTION:	Mechanical – ST041 Gravity Deck 2 – Inspection and Service	FREQUENCY:	
LOCATION:		STANDARD JOB No.:	

SCC	PE
Com	plete inspection and service of gravity deck.
REC	UIREMENTS
	ivalents can be used but must be documented for future use.
Ече	invalents can be used but must be documented for future use.
MIN	OR SERVICE
Che	ck wear on doctor blade.
Che	ck spray bar operation.
Che	ck wear on spray pipe brush.
Che	ck roller bearing seals.
Che	ck condition of roller bearings.
Che	ck condition of rollers.
Clea	n inside belt washing box.
Che	ck seals on gravity zone skirts and wash boxes.
Che	ck tracking devices.
Che	ck belt wear.
Che	ck Drive Gearmotor oil level and for contamination. Top up if required.
Che	ck all grease lines, grease nipples and automatic greasers for defects & level.
Тор	up auto greasers if required with Ultratak grease.
INTE	RMEDIATE SERVICE
Che	ck wear on doctor blade.
Che	ck spray bar operation.
	ck wear on spray pipe brush.
Che	ck roller bearing seals.
Che	ck condition of roller bearings.
Che	ck condition of rollers.
	n inside belt washing box.
Che	ck seals on gravity zone skirts and wash boxes.
Che	ck tracking devices.
Che	ck belt wear.
Repl	ace oil in Drive Gearmotor. Check condition of old oil. Use manufacturer recommended or equivalent*
Che	ck all grease lines, grease nipples and automatic greasers for defects & level.
Top	up auto greasers if required with Ultratak grease.

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Note: