



DESCRIPTION:	Mechanical – ST021 Wash Press – Inspection and Service	FREQUENCY:	
LOCATION:		STANDARD JOB No.:	

С	omplete inspection and service of Wash Press. Applies to Khun KWP wash press.
RI	EQUIREMENTS
C	omplete inspection and service as per relevant task list below.
V	ote: **Top inspection cover is referred to in the OEM manual as profile packing of cover and collection pan**
VI	NOR SERVICE
	efore isolating, check for unusual noise, vibration, leaks.
	emove inspection cover and while running, visually check for concentricity and smooth running of screw.
CI *N	neck level of grease and setting of automatic lubricator. lote the lubricator should be about half-way full on a 6 month setting. If less than half-way top up grease in nnister.
	emove screw and replace cleaning brushes.
	hen screw is removed to replace brushes, check for any play in the main bearing. This is to check for any terioration in bearing stability.
CI	ean out any build-up of screenings in the screw press and clean drain pain.
	spect condition of screw for wear & tear. If replacement of screw is required, raise a request for corrective aintenance activity.
Cl	neck function of solenoid valves and wash system.
IN	TERMEDIATE SERVICE
Ве	efore isolating, check for unusual noise, vibration, leaks.
	emove inspection cover and while running, visually check for concentricity and smooth running of screw.
Cl *N	neck level of grease and setting of automatic lubricators.  lote the lubricator should be about half-way full on a 6 month setting. If less than half-way top up grease in nnister.
₹6	emove screw and replace cleaning brushes.
N	hen screw is removed to replace brushes, check for any play in the main bearing. This is to check for any eterioration in bearing stability.
CI	ean out any build-up of screenings in the screw press and clean drain pain.
n	spect condition of screw for wear & tear. If replacement of screw is required, raise a request for corrective aintenance activity.
√i	sually inspect wash press/compactor internal housing for wear & tear.
CI	neck oil level – gear motor unit. Visually check condition of oil.
	ean ventilation plugs.
	neck all screw connections and fasteners are secure.
	neck function of solenoid valves and wash system.

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Note:





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LOCATION:		STANDARD JOB No.:	

//AJOR SE	RVICE
Before isola	iting, check for unusual noise, vibration, leaks.
Remove ins	spection cover and while running, visually check for concentricity and smooth running of screw.
Remove an	d replace grease cannister on main bearings.
	rew and replace cleaning brushes.
	v is removed to replace brushes, check for any play in the main bearing. This is to check for any n in bearing stability.
Clean out a	ny build-up of screenings in the screw press and clean drain pain.
nspect con naintenanc	dition of screw for wear & tear. If replacement of screw is required, raise a request for corrective e activity.
/isually insp	pect wash press/compactor internal housing for wear or damage.
Check oil le	vel – gear motor unit. Visually check condition of oil.
Clean ventil	ation plugs.
Check all so	crew connections and fasteners are secure.
Check funct	tion of solenoid valves and wash system.
Before isola	
Before isola	
	ting, check for unusual noise, vibration, leaks.
Remove ins	pection cover and while running, visually check for concentricity and smooth running of screw.
Remove ins Remove and	pection cover and while running, visually check for concentricity and smooth running of screw.  d replace grease cannister on main bearings.
Remove ins Remove and Remove scr	pection cover and while running, visually check for concentricity and smooth running of screw.  d replace grease cannister on main bearings.  rew and replace cleaning brushes.
Remove ins Remove and Remove scr When screv	pection cover and while running, visually check for concentricity and smooth running of screw.  d replace grease cannister on main bearings.  rew and replace cleaning brushes.  v is removed to replace brushes, check for any play in the main bearing. This is to check for any
Remove ins Remove and Remove scr When screw deterioration	pection cover and while running, visually check for concentricity and smooth running of screw.  d replace grease cannister on main bearings.  rew and replace cleaning brushes.  v is removed to replace brushes, check for any play in the main bearing. This is to check for any in bearing stability.
Remove ins Remove and Remove scr When screw deterioration Clean out a	repection cover and while running, visually check for concentricity and smooth running of screw.  d replace grease cannister on main bearings.  rew and replace cleaning brushes.  v is removed to replace brushes, check for any play in the main bearing. This is to check for any in bearing stability.  ny build-up of screenings in the screw press and clean drain pain.  dition of screw for wear & tear. If replacement of screw is required, raise a request for corrective
Remove ins Remove and Remove scr When screw deterioration Clean out a nspect con- maintenanc	repection cover and while running, visually check for concentricity and smooth running of screw.  d replace grease cannister on main bearings.  rew and replace cleaning brushes.  v is removed to replace brushes, check for any play in the main bearing. This is to check for any in bearing stability.  ny build-up of screenings in the screw press and clean drain pain.  dition of screw for wear & tear. If replacement of screw is required, raise a request for corrective
Remove ins Remove and Remove scr When screw leterioration Clean out and Inspect con- maintenance Visually insp	rection cover and while running, visually check for concentricity and smooth running of screw.  d replace grease cannister on main bearings.  rew and replace cleaning brushes.  v is removed to replace brushes, check for any play in the main bearing. This is to check for any in bearing stability.  ny build-up of screenings in the screw press and clean drain pain.  dition of screw for wear & tear. If replacement of screw is required, raise a request for corrective e activity.
Remove ins Remove and Remove scrawhen screwheterioration Clean out and Inspect containtenance Visually inspected ins	repection cover and while running, visually check for concentricity and smooth running of screw.  It replace grease cannister on main bearings.  The wand replace cleaning brushes.  It is removed to replace brushes, check for any play in the main bearing. This is to check for any in in bearing stability.  In bearing stability.  In bearing screenings in the screw press and clean drain pain.  It is dittion of screw for wear & tear. If replacement of screw is required, raise a request for corrective e activity.  In bearing screenings in the screw press and clean drain pain.  It is a request for corrective e activity.
Remove ins Remove and Remove scr When screw deterioration Clean out and Inspect condition maintenance Visually insp Replace oil Clean ventil	reversion cover and while running, visually check for concentricity and smooth running of screw.  In the replace grease cannister on main bearings.  In the wand replace cleaning brushes.  In the wain bearing the series of the screw press and clean drain pain.  In the screw for wear & tear. If replacement of screw is required, raise a request for corrective exactivity.  In the screw press and clean drain pain.  In the screw for wear & tear. If replacement of screw is required, raise a request for corrective exactivity.  In the screw press and clean drain pain.  In the screw for wear & tear is replacement of screw is required, raise a request for corrective exactivity.  In the screw press and clean drain pain.
Remove ins Remove and Remove scrawhen screw Meterioration Clean out and Inspect con- maintenance Visually inspect coil Clean ventill Check all sc	repection cover and while running, visually check for concentricity and smooth running of screw.  It replace grease cannister on main bearings.  It was and replace cleaning brushes.  It is removed to replace brushes, check for any play in the main bearing. This is to check for any in in bearing stability.  It is removed to replace brushes, check for any play in the main bearing. This is to check for any in in bearing stability.  It is removed to replace brushes, check for any play in the main bearing. This is to check for any in in bearing stability.  It is removed to replace brushes, check for any play in the main bearing. This is to check for any in in bearing stability.  It is removed to replace brushes, check for any play in the main bearing. This is to check for any in in bearing stability.  It is removed to replace brushes, check for any play in the main bearing. This is to check for any in in bearing stability.  It is removed to replace cleaning brushes.  It is removed to remove the removed brushes.  It is removed to remove the removed brushes.  It is rem
Remove ins Remove and Remove scr When screw deterioration Clean out an nspect con- maintenanc Visually insp Replace oil Clean ventil Check all sc	spection cover and while running, visually check for concentricity and smooth running of screw.  It replace grease cannister on main bearings.  It was and replace cleaning brushes.  It is removed to replace brushes, check for any play in the main bearing. This is to check for any in bearing stability.  It is removed to replace brushes, check for any play in the main bearing. This is to check for any in bearing stability.  It is removed to replace brushes, check for any play in the main bearing. This is to check for any in bearing stability.  It is removed to replace brushes, check for any play in the main bearing. This is to check for any in bearing stability.  It is removed to replace brushes, check for any play in the main bearing. This is to check for any play in the main bearing. This is to check for any play in the main bearing. This is to check for any play in the main bearing. This is to check for any play in the main bearing. This is to check for any play in the main bearing. This is to check for any play in the main bearing. This is to check for any play in the main bearing. This is to check for any play in the main bearing. This is to check for any play in the main bearing. This is to check for any play in the main bearing. This is to check for any play in the main bearing. This is to check for any play in the main bearing. This is to check for any play in the main bearing.  It is the main bearing and the main bearing.  It is the main bearing and the main bearing.  It is the main bearing and the main bearing.  It is the main bearing and the main bearing.  It is the main bearing and the main bearing.  It is the main bearing and the main bearing.  It is the main bearing and the main bearing.  It is the main bearing and the main bearing.  It is the main bearing and the main bearing.  It is the main bearing and the main bearing.  It is the main bearing and the main bearing.  It is the main bearing and

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Note: