



DESCRIPTION:	Mechanical – ST021 Odour Control Extraction Fan – Inspection and Service	FREQUENCY:	
LOCATION:		STANDARD JOB No.:	

SCOPE
Complete inspection and service of odour control fan.
REQUIREMENTS
**Equivalents may be used but must be documented for future use. This is to avoid the use of multiple lubricants in application.
Before isolating any equipment, listen for unusual noise or vibration
MINOR SERVICE
Lubricate fan bearings while running with AP3 grease or equivalent 10g per bearing.
Grease air throttle blade bearings 8 of each fan unit 4 per side with 2 shots of AP3 grease or equivalent.
Apply grease to motor number 2 bearings.
Check condition of drive belts for wear & tear, cracks.
If belts are in good condition, however, require tensioning. Complete under Find & Fix.
Check pulleys for wear & tear.
INTERMEDIATE SERVICE
Lubricate fan bearings while running with AP3 grease or equivalent. 10g per bearing.
Grease air throttle blade bearings 8 of each fan unit 4 per side with 2 shots of AP3 grease or equivalent.
Apply grease to motor number 2 bearings
Remove inspection cover to check condition of fan.
Check condition of drive belts for wear & tear, cracks.
If belts are in good condition, however, require tensioning. Complete under Find & Fix.
Check pulleys for wear & tear.
Remove fan bearing cover to inspect condition of bearings and bearing housing.

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Note: