

DESCRIPTION:	12 Monthly Zone 5 Lubrication Maintenance	FREQUENCY:	12 Monthly
LOCATION:	ST18 Luggage Point STP	STD JOB ID:	LTS033

Grease and Oils Required	Maintenance Group	
Castrol AP3 Grease	DAF Plant and Associated Equipment	
Castrol EPL2 Grease	Aeration Blowers	
Castrol Mollub Alloy 936SF Open Gear Grease	Storage Digester 1 and 2	
Castrol EPX 80W-90	Supernatant Pumps	
Castrol Hyspin AWS32	Sludge Recirculation Pumps	
Castrol Hyspin AWS68		
Castrol Hyspin AWS100		
Castrol Alpha SP220		
Castrol Alpha SP680		
Dry Lube Spray		
Shell Turbo T46 Oil		
Procedural Steps		
DAF 3&4		
Recycle Pump 1		
Grease Recycled Pump No.1 motor with 2 stroke	es of AP3 to each grease nipple.	
Remove coupling guard and check condition of c	ouplings and rubbers.	
Recycle Pump 2		
Grease Recycled Pump No.2 motor with 2 stroke	es of AP3 to each grease nipple.	
Remove coupling guard and check condition of c		
33	3	
Recycle Pump 3		
Grease Recycled Pump No.3 motor with 2 stroke	es of AP3 to each grease nipple.	
Remove coupling guard and check condition of c		
1 00		
Subnatant Pump 1		
Grease Subnatant Pump No.1 motor with 2 strok	ces of AP3 to each grease nipple.	
Remove coupling guard and check condition of c	ouplings and rubbers.	
Subnatant Pump 2		
Grease Subnatant Pump No.2 motor with 2 strok	tes of AP3 to each grease nipple.	
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Remove coupling guard and check condition of c		
. 55		
Subnatant Pump 3	on of AD2 to each groups pipels	
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Sludge (TWAS) Pump1	
Change TWAS Pump No.1 gearbox oil. Rep	place with SP220.
Remove coupling guard and check condition	n of couplings and rubbers.
	ease with Mollub Alloy 936SF Open Gear Grease.
Sludge (TWAS) Pump2	
Change TWAS Pump No.2 gearbox oil. Rep	lace with SP220
Remove coupling guard and check condition	
	rease with Mollub Alloy 936SF Open Gear Grease.
Feed Pump 1	
Change Feed Pump No.1 oil . Replace with	Hyspin AWS68
Grease Feed Pump No.1 motor with 2 strok	
Remove coupling guard and check condition	
	rease with Mollub Alloy 936SF Open Gear Grease.
Clean Kille gate isolation valves in and regi	ease with Mondo Alloy 9303F Open Geal Grease.
Feed Pump 2	
Change Feed Pump No.2 oil . Replace with	
Grease Feed Pump No.2 motor with 2 strok	
Remove coupling guard and check condition	· ·
Clean knife gate isolation valves in and regr	rease with Mollub Alloy 936SF Open Gear Grease.
Feed Pump 3	
Change Feed Pump No.3 oil . Replace with	Hyspin AWS68.
Grease Feed Pump No.3 motor with 2 strok	es of AP3 to each grease nipple.
Remove coupling guard and check condition	n of couplings and rubbers.
Clean knife gate isolation valves in and regr	ease with Mollub Alloy 936SF Open Gear Grease.
Air Compressor 1	
Check Air Compressor 1 oil levels. Report lo	ow levels.
Air Compressor 2	
Check Air Compressor 1 oil levels. Report lo	ow levels.
DAF Tank 3 Change Tank No 3 Skimmer drive gearbox	oil Pontoco with SP220
Change Tank No.3 Skimmer drive gearbox	·
Jiease Tank No.3 skimmer drive end snaft	bearings with 20 shots of EPL2 Grease. Both sides.
Change Tank No.3 Skimmer drive gearbox of Change DAF No.3 Scraper Hydraulic system	·

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DAF Tank 4
Grease Tank No.4 skimmer drive end shaft bearings with 20 shots of EPL2 Grease. Both sides.
Change DAF No.4 Scraper Hydraulic system oil. Replace with Hyspin AWS68.
Aeration Blower 1
Take oil sample from Blower No.1 and send for analysis. Top up with Turbo T46 oil.
Grease Blower No.1 Motor bearings with 3 shots of AP3 grease.
Aeration Blower 2
Take oil sample from Blower No.2 and send for analysis. Top up with Turbo T46 oil.
Grease Blower No.2 Motor bearings with 3 shots of AP3 grease.
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Aeration Blower 3
Take oil sample from Blower No.3 and send for analysis. Top up with Turbo T46 oil.
Grease Blower No.3 Motor bearings with 3 shots of AP3 grease.
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Aeration Blower 4
Take oil sample from Blower No.4 and send for analysis. Top up with Turbo T46 oil.
Grease Blower No.4 Motor bearings with 3 shots of AP3 grease.
Aeration Blower 5
Take oil sample from Blower No.5 and send for analysis. Top up with Turbo T46 oil.
Grease Blower No.5 Motor bearings with 3 shots of AP3 grease.
general and the second of the
Supernatant Pump 1
Isolate pump and Remove Back Cover Plate Assembly and check wear plate condition. Measure clearance between impeller & Wear plate.
Check impeller and internal housing for wear & tear and/or damage.
Replace Back Cover Plate Assembly utilising shims on Pump Element so clearance is within manufacturer's tolerances.
Remove coupling guard and check condition of coupling.
Replace oil with Castrol Hyspin AWH100 checking for contaminates.

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Replace Back olerances.	Cover Plate Assembly utilising shims on Pump Element so clearance is within manufacturer's
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Replace oil wi	th Castrol Hyspin AWH100 checking for contaminates.
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