

<b>DESCRIPTION:</b>	3 Monthly Zone 3 Lubrication Maintenance.	<b>FREQUENCY:</b>	3 Months
<b>LOCATION:</b>	ST22 Oxley Creek STP	<b>STD JOB ID:</b>	LTS045

<b>Spare Parts List</b>	<b>Maintenance Group</b>
Castrol AP3 Grease	Odour Control Unit #1 (OCU#1)
Castrol Mollub Alloy 936SF Open Gear Grease	Primary Digesters
	WAS Interconnecting Pit
<b>References</b>	
CAMBI O&M Manual No. 25.1. Volume 1 (Appendix 1 to 4)	
Metal Salts Dosing System O&M Manual No.32	
Majortech Operation & Maintenance Manual. Book # 2 Equipment.	
<b>Procedural Steps</b>	
<b>Odour Control Unit #1 (OCU#1)</b>	
<b>Extraction Fan 1 and 2</b>	
Grease Fan #1 bearings with 4 shots of AP3 grease.	
Grease Fan #2 bearings with 4 shots of AP3 grease.	
<b>Digester No.1</b>	
Grease telescopic draw off valve pedestal bearing with 4 shots of AP3.	
Lubricate Digester 1 to Storage 1 isolation knife gate valve spindle with Mollub Alloy 936SF grease.	
<b>Digester No.2</b>	
Grease telescopic draw off valve pedestal bearing with 4 shots of AP3.	
Lubricate Digester 2 to Storage 1 isolation knife gate valve spindle with Mollub Alloy 936SF grease.	
<b>Digester No.3</b>	
Grease dome guide wheels with 10 shots of AP3. (5 guide units, 2 wheels per unit, 2 grease points per wheel)	
Checker plate covers will have to be removed to access all grease nipples.	
Grease telescopic draw off valve pedestal bearing with 4 shots of AP3.	
Lubricate Digester 3 to Storage 2 isolation knife gate valve spindle with Mollub Alloy 936SF grease.	
Lubricate Storage 1&2 interconnecting isolation knife gate valve spindle with Mollub Alloy 936SF grease.	

[illegible]