

DESCRIPTION:	Zone 1. 6 Monthly Lubrication Maintenance	FREQUENCY:	6 Monthly
LOCATION:	ST033 Wacol WRP	JOB PLAN ID:	LTS074

			JOD FLAN ID:	L130/4
Grease and Oil	required:	Maintenance	Group	
Castrol EPL2 G	rease	Rotary Drum S	Screens	
Castrol AP3 Grease		Grit Paddles and Pumps		
Castrol Alpha SP220 gear oil.		Screw Press		
Castrol Alpha SP460		Grit Classifier	(Hooper)	
References				
Procedural Ste	ps			
Rotary Drum S	creens (3 of)			
Check auto grea	asers for trunion wheels. Top	o up if required with EP	L2.	
(Grease caniste	rs located at drive end.)			
	in oil reservoir and top up if		2460	
Check drive gea	rbox oil levels and top up w	ith SP220 if required.		
	and Grit Pumps mber 1&2 Paddle Drive prim	ary and secondary gea	ırbox oil levels. Top up v	vith SP220 if required
Lubricate Grit P	umps 1&2 motor bearings w	rith 2 shots of AP3 grea	se.	
Screw Presses	(3 of)			
	(3 of) ress gearbox oil level. Top u	p with SP220 if require	d.	
Check Screw Pr	` '		d.	
Check Screw Pr Lubricate gland	ess gearbox oil level. Top u	3 grease.	d.	
Check Screw Pr Lubricate gland Check perforate	ess gearbox oil level. Top u stuffing box with Castrol AP	3 grease. ge.		
Check Screw Pr Lubricate gland Check perforate Check that spra	ress gearbox oil level. Top u stuffing box with Castrol AP d screen for holes or damag	3 grease. ge. and clean spray nozzles	3.	
Check Screw Pr Lubricate gland Check perforate Check that spra Grit Classifier (Carry out interna	ress gearbox oil level. Top ustuffing box with Castrol APd screen for holes or damagys are cleaning the screen at Hooper) (working at heightal inspection of Grit Classifie	3 grease. ge. and clean spray nozzles	3.	
Check Screw Pr Lubricate gland Check perforate Check that spra Grit Classifier (Carry out interna 1. Shut off the ir	ress gearbox oil level. Top ustuffing box with Castrol APd screen for holes or damages are cleaning the screen at the company of the company	3 grease. ge. and clean spray nozzles nts equipment require er (hopper).	3.	
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Doc Id:FOR771Active Date:17/3/2017Urban Utilities ConfidentialOwnerMatthew DellawayRevision:3Page 1 of 1

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