

 DESCRIPTION:
 6 Monthly Zone 3 Lubrication Maintenance
 FREQUENCY:
 6 Monthly

 LOCATION:
 ST32 Gibson Island STP
 STD JOB ID:
 LTS065

Grease and Oils Required	Maintenance Group
Castrol AP3 Grease	TWAS Pumps
Castrol EPL2 Grease	Thickener Tanks
Castrol ALPHA SP220	Bioreactor Mixers
Castrol Mollub Alloy 936SF Open Gear Grease	Scum Harvesters
Castrol Molido Alloy 93031 Open Geal Grease	RAS Pump Station
	INACT unip ctation
Reference	I
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TWAS Pumps No's 1&2	
Check pump drive gearbox oil levels. Top up with S	P220 if required
Street Paint and Gearbox on levels. Top up with o	. 220 ii Toquilou.
Thickener Tank No's 1 & 2	
Grease each bridge wheel bearing with 4 shots of E	-PL2 grease 2 hearings per wheel
Grease centre column bearings with 4 shots of EPL	
Greasing block located on the floor directly in front	
Check bridge drive primary and secondary gearbox	
Lubricate chain drive with Mollub Alloy 936SFgreas	
Labricate chain arive with Monab Alloy 30001 greas	
Landox Mixers No's 1- 6	
Take oil sample and send for analysis. Top up as r	equired with ALPHA SP220.
Submit oil analysis report to QUU attached to check	
Grease motor bearings with 2 pumps of AP3 grease	
go mana pa mana a go ana a	
Scum Harvesters	
Grease Conveyor drive end bearings with EPL2 gre	ease
Check conveyor drive gearbox oil level. Top up with	
Check Scum Pump drive gearbox oil level. Top up	
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RAS Pumps	
Grease all 3 RAS pumps with Castrol AP3 Grease.	
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