

DESCRIPTION:	6 Monthly Zone 3 Lubrication and Service	FREQUENCY:	6 Months
LOCATION:	Bundamba Sewerage Treatment Plant	STANDARD JOB No.:	LTS304

	Tools & Equipment	
	Spare Parts/Materials List	
	Castrol EPL2 Grease	
	Castrol SP220 oil	
	Reference	
	Maintenance Group	
	Secondary Settling Tank 1	
	Secondary Settling Tank 2	
	Procedural Steps	
	Before isolating any equipment where possible observe in running condition. Check for correct operation.	
	Secondary Settling Tank 1	
	Run bridge and check:	
	Drive gearbox for leaks / noise / vibration	
	Drive Wheel and idle wheel for bearing noise / de-lamination	
	Centre Column Bearing for noise / vibration	
	Scum Scraper for damage	
	Scraper support chains , shackles and mounting points for defects	
	Apply EPL2 grease to centre column, drive and idle wheel bearings.	
	Check all grease lines and grease nipples for defects.	
	Isolate bridge and perform lube maintenance:	
	Check bridge drive primary /secondary gearbox oil levels and for contamination. Top up as required with SP220.	
	Jack up bridge and check drive and idle wheel bearings for play in housing and/or shaft.	
	Check drive and idle wheels are secure on shaft.	
	Check drive chain, lubricate and/or adjust as required	
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Secondary Settling Tank 2	
Run bridge and check:	
Drive gearbox for leaks / noise / vibration	
Drive Wheel and idle wheel for bearing noise / de-lamination	
Centre Column Bearing for noise / vibration	
Scum Scraper for damage	
Scraper support chains , shackles and mounting points for defects	
Apply EPL2 grease to centre column, drive and idle wheel bearings.	
Check all grease lines and grease nipples for defects.	
Isolate bridge and perform lube maintenance:	
Check bridge drive primary /secondary gearbox oil levels and for contamination. Top up as required with SP220.	
Jack up bridge and check drive and idle wheel bearings for play in housing and/or shaft.	
Check drive and idle wheels are secure on shaft.	
Check drive chain, lubricate and/or adjust as required	

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