

25 Bunya Street Eagle Farm Q 4009 Ph. (07) 3403 8888 Fx. (07) 3403 1898

22<sup>nd</sup> May 2003

**OPERATING MANUAL FOR:** 

# ENOGGERA to GROVELY TRUNK MAIN S34 TRUNK MAINS

CATHODIC PROTECTION SYSTEM

CLIENT:

BRISBANE WATER WATER SYSTEM SERVICES

# Cathodic Protection System - S34 - Enoggera to Grovely - Trunk Water Main - OM Manual

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## **DRAWINGS**

486/6/25-AA1C0021E

Standard Rectifier Wiring Diagram

(No Number)

Bimonthly Maintenance Program

#### (1.0) **INTRODUCTION**

Steel when immersed or covered in water has a tendency to corrode (or rust) as the oxidized form is more stable than the metal.

Because of this, precaution must be taken to stop or minimize the corrosion reaction to an acceptable level consistent with the design life of the structure. This is normally achieved by the use of protective coatings which control the corrosion reaction by isolating the steel from its surrounding environment.

However, it is not practical to achieve a perfect coating and coating damage will always occur with time. Because of this, corrosion may occur at imperfections in the paint coating, causing further deterioration in the coating as well as loss of metal.

As a result of this, the coating defects must be rectified by periodic maintenance or an additional method of protection used to prevent this deterioration and corrosion occurring. This additional protection is achieved by the cathodic protection system.

#### (2.0) CORROSION AND CATHODIC PROTECTION

Corrosion is an electrochemical process in that it is accompanied by a flow of electrical current.

Corrosion occurs on the surface of metals at active areas known as anodes, which are electrically continuous with less active or passive areas known as cathodes. The electric current flows from the anode through the electrolyte to the cathode, with the circuit being completed by the electrical continuity between the cathode and anode. In practice anodes and cathodes are generally part of the same metallic surface and individual anodic areas may be small.

In applying cathodic protection an external current is applied to the surface so that the entire surface to be protected acts as a cathode. This involves the use of an auxiliary anode and when the current flow from this anode is sufficient, no part of the structure acts as an anode.

An external source of direct current such as a transformer rectifier is used in conjunction with an anode consisting of material with a very slow corrosion rate.

While it is the flow of current which achieves the cathodic protection of the surface it is impractical to measure these currents over individual anodic areas to determine when cathodic protection has been achieved. However, with the flow of cathodic protection current, the structure becomes more negative with respect to the surrounding electrolyte. Because of this, it is possible to state values of metal/electrolyte potential at which corrosion does not occur. This metal/electrolyte potential is generally measured against a standard reference electrode which allows a reproducible potential at which corrosion does not occur to be quoted.

Cathodic Protection System - S34 - Enoggera to Grovely - Trunk Water Main - OM Manual

(3.0) MAINS DETAILS

Size: 600 mm Dia mild steel cement lined.

Coating: Fibreglass Enamel Coated.

Length: Appox 2.9 Km.

Location: From Valve 233 Pickering St. Enoggera,

to Valve 759 Grovely Reservoir.

Construction Drawings:

486/1/22-C0024E Cathodic Protection Standard Switchboard Cabinet

486/1/22-AAT0001E Cathodic Protection Standard Test Points

#### (4.0) <u>CATHODIC PROTECTION DETAILS</u>

- (4.1) Type of Cathodic Protection: Impressed Current.
- (4.2) Rectifier: Standard 30 Volt, 30 amp direct current output enclosed in a stainless steel switchboard. This system has 1 rectifier installed. The rectifier is at the Hay Street Pump Station and has a 240V supply from the distribution switchboard within the Pump Station.
- (4.3) Cathode: The cathode point is located on the 600 mm dia mains at the rear of the Hay Street Pump Station. The cathode point is where the cabling from the rectifier is attached to the structure under cathodic protection.
- (4.4) Anodes: Four 1500 x 75mm silicone iron anodes were installed approximately 100 metres from the trunk mains, in a vertical bed 5 metres deep, in the park corner Hay and Hicks St. The anodes are backfilled with cokebreeze thereby improving anode ground resistance. The anodes are identified by a marker post and label. See layout drawing.
- (4.5) Test Points: Test points are installed on cathodically protected structures to enable testing to ensure full protection of the mains. On these mains six test points have been installed on the trunk main which can be identified from the layout drawing.
- (4.6) Associated Drawings:
  Cathodic Protection Test Point Details 486/1/22-AAT0001E
  Standard Rectifier Wiring Diagram 486/6/25-AA1C0021
  Cathodic Protection Test Point & Anode
  Bed Locations S34 Trunk Main 2/10.2387-01
- (4.7) Associated Standards:

  AS/NZS 3000 2000 Electrical Installations

  AS/NZS2832.1 1998 Cathodic Protection of Metals- Pipes and Cables.
- (4.8) Government Regulations:

  Queensland Electricity Safety Rules and Regulations. 2002

## (5.0) **PERFORMED TESTING**

- (1) Natural Potential Survey.
- (2) Testing of Insulated Flanges, Joints.
- (3) Soil Resistance Testing.
- (4) Current Drain Survey.
- (5) Pipe Coating Anomaly Survey.
- (6) Rectifier Loop Resistance.
- (7) Foreign Structure Interference Survey and Mitigation.
- (8) Final Potential Survey and Commissioning.

#### (6.0) <u>CONCLUSION</u>

Full Cathodic protection has been achieved on this section of trunk mains. The cathodic protection system is registered with the Electrical Safety Office, Department of Industrial Relations, and has approval to operate.

#### (7.0) **MAINTENANCE**

The cathodic protection system is maintained on a bimonthly basis after commissioning. These checks involve testing rectifier operation and recording of pipe to soil potentials.

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 $\hbox{ Cathodic Protection System - S34 - Enoggera to Grovely - Trunk Water Main - OM Manual } \\ 22^{nd} \ May, \ 2003. \\ \hbox{ Cathodic Protection Unit.}$ 

CPS Bimonthly Maintenance Details.

## Required:

- 1/ Notify plant operator and/or sign entry logs where necessary.
- 2/ Have appropriate keying.

#### Labour:

One tradesperson, one vehicle. 20 minutes per site.

#### Procedure:

- 1/ Identify installation.
- 2/ Check system for operation.
- 3/ Record voltmeter.
- 4/ Record ammeter.
- 5/ Comments.
- 6/ Log entry.

Cathodic Protection System - S34 - Enoggera to Grovely - Trunk Water Main - OM Manual

22<sup>nd</sup> May. 2003.

Cathodic Protection Unit

#### CPS 6 Monthly Maintenance Details.

#### Required:

- 1/ Notify plant operator and/or sign entry logs where necessary.
- 2/ Have appropriate keying.
- 3/ Set of tools. (Electricians)
- 4/ Multimeter.-
- 5/ DC clampmeter.
- 6/ Copper sulphate reference cell and leads.
- 7/ Cleaning equipment.
- 8/ Gatic cover lifters.

#### Labour:

One tradesperson electrical, one laborer, one vehicle. Two hours per site.

#### Procedure:

- 1/ Identify system.
- 2/ Check system for operation.
- 3/ Record voltmeter.
- 4/ Record ammeter.
- 5/ Record "on" potentials for all test points.
- 6/ Record "instant off" potentials for all test points.
- 7/ Record "off" potentials for all test points.
- 8/ Perform loop resistance and record.
- 9/ Check and record anode string currents.
- 10/ Comments.
- 11/Log entry.

22<sup>nd</sup> May, 2003.

Cathodic Protection Unit

#### CPS 60 Monthly Maintenance Details.

#### Required:

- 1/ Notify plant operator and/or sign entry logs where necessary.
- 2/ Have appropriate keying.
- 3/ Set of tools. (Electricians)
- 4/ Multimeter.
- 5/ DC clampmeter.
- 6/ Copper sulphate reference cell and leads.
- 7/ Cleaning equipment.
- 8/ Gatic cover lifters.
- 9/ Rectifier load bank.
- 10/ PCS2000 Detection Equipment.

#### Labour:

One tradesperson electrical, one laborer, one vehicle. Eight hours per site.

#### Procedure:

- 1/ Identify system.
- 2/ Check system for operation.
- 3/ Record voltmeter.
- 4/ Record ammeter.
- 5/ Record "on" potentials for all test points.
- 6/ Record "instant off" potentials for all test points.
- 7/ Record "off" potentials for all test points.
- 8/ Perform loop resistance and record.
- 9/ Check and record anode string currents.
- 10/ Load test rectifier for 10 minutes.
- 11/ Check all switchboard and testpoint terminals for tightness.
- 12/ Check all switchboard and testpoints are labelled and I.D. tags attached.
- 13/ Check plans are correctly drawn and modify if necessary.
- 14/ Remove and inspect anodes.
- 15/ Recheck all interference (CPS) bleeds.
- 16/ Pipecamp structure if applicable.
- 17/ Apply to reregister system if applicable

## **Brisbane Water**

#### **Network Services**

Cathodic Protection System Loop Resistance

Hay St Pump Station Rectifier. CPS187

Date: 12th June 2003

Cathodic Protection System:

Enoggera to Grovely Reservoir Trunk Main S34

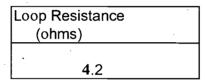
System Operating Volts:

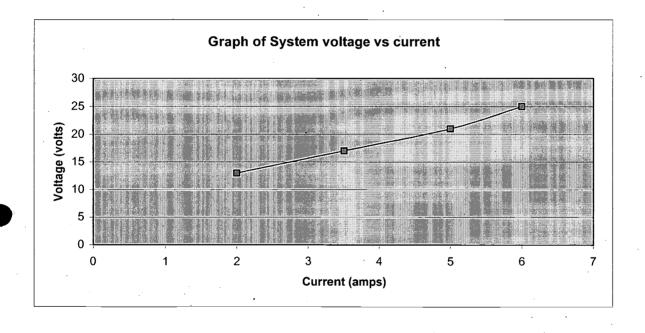
21

System Operating amps:

5

Test Voltage:	Test Current:	
(volts)	(amps)	
13	2 ·	
17	3.5	
21	5 <sup>.</sup>	
25	6	





## **Brisbane Water**

CP Form No. 23

**Network Services** 

## **Cathodic Protection System Potential Recording Form**

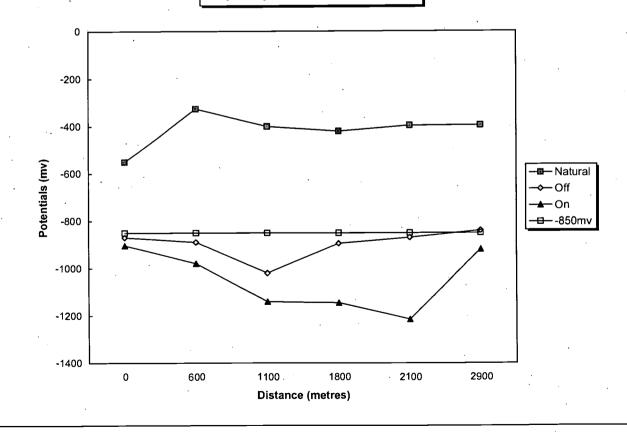
**Project** 

S34 Trunk Main. Enoggera to Grovely

Date 12th June 2003

Test Point	Distances	Potentials to CuSO4			
number	to T.P.	Natural	Off	On	
	(metres)	(mV)	(mV)	(mV)	(mV)
1	0	-550	-870	-904	-850
2	600	-326	-890	-980	-850
3	1100	-400	-1020	-1140	-850
4	1800	-420	-895	-1145	-850
5	2100	-396	-870	-1215	-850
6	2900	-395	-840	-920	850
			•		

## Graph of potentials vs pipelength



## **Brisbane Water**

CP Form No. 23

**Network Services** 

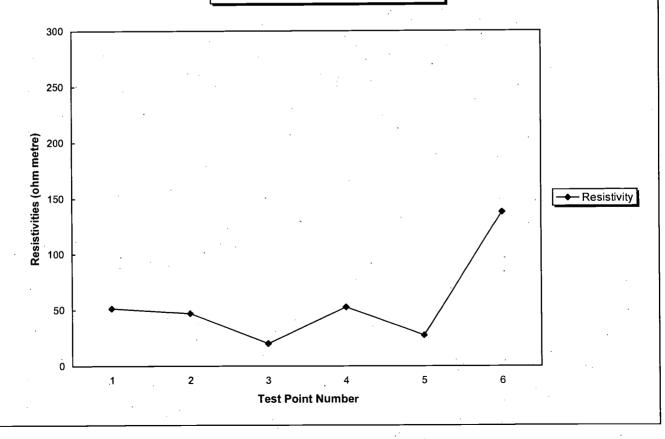
## **Cathodic Protection System Resistivities Recording Form**

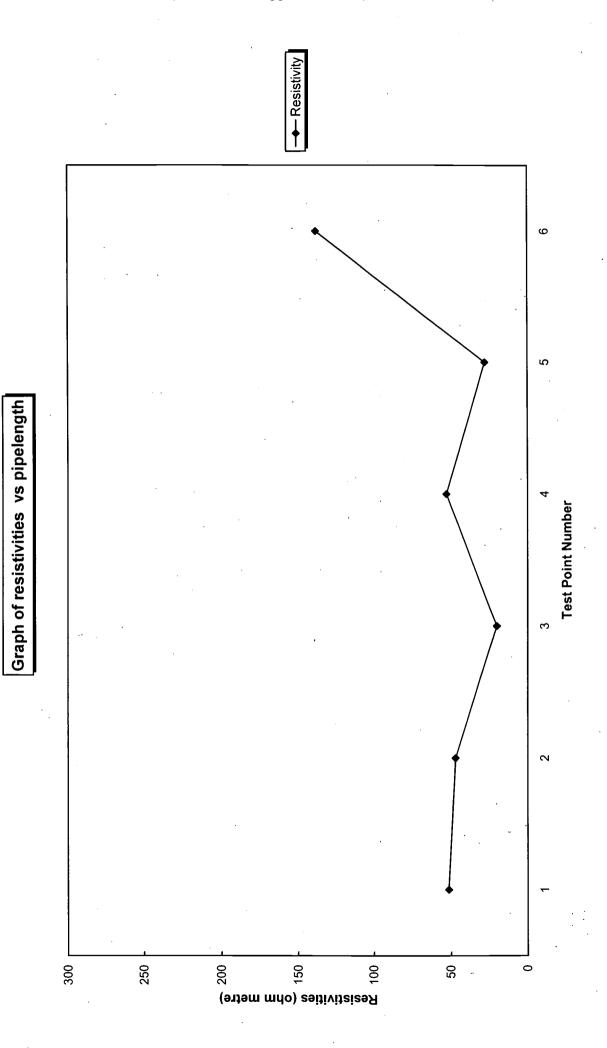
Project S34 Trunk Main Enoggera to Grovely Reservoir

Date 12th June 2003

Test Point	Distances	Resistivities
number	to T.P.	at 2 metres
	(metres)	ohm metres
1	0	51.4
2	600	47
3	1100	20.1
4	1800	52.7
5	2100	27.6
6	2900	138
•		
-		

## Graph of resistivities vs pipelength





Please note: This application must be accompanied by a fee of \$200.00

Name and postal address of

system owner:

#### Electricity Act 1994 (Queensland) (160 and 265) Electricity Regulation 1994 (186 to 210)

315 Brunswick St. Mall. Fortitude Valley 4006.

Brisbane City Council / Brisbane Water. T.C. Beirne Centre

Office Use Only: Fees Paid:

Receipt No:

# APPLICATION TO REGISTER A REGISTRABLE CATHODIC PROTECTION SYSTEM (Note 1)

I/We, as system owner/s, hereby make application to register the registrable Cathodic Protection System described below:

Contact Name:		Contact Phone:		
Name and postal address of authorised agent of system owner:	Brisbane Water Engin 5 Bunya Street Eagle Farm. 4009	Telephone No:07/.34031849		
Contact Name: Jeff Say		Contact Phone: 07-34031854		
Type of application: (tick as appropriate)		2) sting system, Registration No:(Note 3) gistration No:		
Location of application: (Note 4)	.   *	Hay Street Mitchelton 4053 From cnr Pickering & Wardell Sts Enoggera to Dawson Parade (Grovely Res)		
Structure to be protected:	410 and 600mm Dia Mild Steel Trunk Main.			
Maximum operating current:	8 . 0 AAmperes DC	Maximum operating voltage (note 5)Volts		
registration of this system as (i) I/We have complie	nd certify with respect to d with the requirements o	ystem described above, make application for the the system that:  of Part 4 of Chapter 3 of Electricity Regulation 1994:  by Regulation 1994 were based on the maximum		
operating current s	ated in this Application;			
an anode/s immerse	ed in water or a marine en	ivironment) corresponds to the maximum operating		

Application should be forwarded with registration fee of \$200.00 to: Electrical Safety Office, Department of Mines and Energy, GPO Box 995, Spring Hill Q 4004

Signature of System owner: Date: // Date: //

currently registered) have been tested and are operating satisfactorily.

any necessary interference mitigation measures for foreign structures (in case where the system is

current mentioned in paragraph (i); and

(iv)

## **NOTES:**

- 1(a) A Registrable Cathodic Protection System is an impressed current system the converter of which is capable of delivering a current greater than 0.25A.
- (b) A separate application is required for each Registrable Cathodic Protection System.
- 2 The application with respect to a new system is to be accompanied by a plan indicating full particulars about the system including the names of the owners and location of underground and immersed foreign structures.
- 3 Application submitted pursuant to section 209 of the Electrical Regulation 1994.
- 4 Sufficient details are required to correctly identify the geographical location of the system.
- 5 The maximum operating voltage is only required for a system operating with an anode (or anodes) immersed in water or marine environment.

#### For such systems:

- Refer section 197 of Electricity Regulation 1994
- The application is to accompanied by the "Technical Schedule Relating to a Registrable Cathodic Protection Installation in Water or a Marine Environment

Note: There are five bleeds on the Enoggera to Grovely System.

Brisbane Water identification No. CPB 84 is at Energex pole 32118 Hay St. Mitchelton.

Brisbane Water identification No. CPB 85 is at Energex pole 43209 Gizerah St. Mitchelton

Brisbane Water identification No. CPB 86 is at Energex pole 23176 Pickering St. Enoggera

Brisbane Water identification No. CPB 94 is on Telstra Cable Pickering St.near Lade St Enoggera

Brisbane Water identification No. CPB 95 is on Telstra Cable Gizerah St near Mashobra St. Enoggera

#### **QUEENSLAND GOVERNMENT**

Electricity Act 1994

## NOTICE OF REGISTRATION OF CATHODIC PROTECTION SYSTEM

Registration No: 3291

Date of Registration:

17 September 2001

**Expiry Date:** 

17 September 2006

The cathodic protection system referred to below has been registered for a term of five years, and the conditions of registration shown hereunder shall apply in addition to the provisions of the Electricity Act 1994 and Electricity Regulation 1994.

Name and Postal Address of System Owner	Brisbane City Council/Brisbane Water 5 Bunya Street EAGLE FARM Q 4009
Location of System	Hay Street (From Cnr Pickering & Wardell Sts Enoggera to Dawson Parade (Grovely Res) MITCHELTON - Post Code: 4053
Structure to be Protected	410 and 600mm Dia Mild Steel Trunk Main

#### **CONDITIONS OF REGISTRATION**

**Maximum Operating Current:** 

8.00 Amperes DC

Reference No. 20304

Regulator

1819101

# Brisbane Water Engineering Services

CP Form No. 27

Electrical Engineering Unit

Cathodic Protection Interference Survey Results Form

Project Enoggera - Grove Gunit Reading 1771 7.5 Pate 6-3-01

	•	Reading	Test Point	Location	Swing
		Reading	I. D.		J9
•	On	-483		Hay St.	
	Off	479	Men	Pole 31389	+4
	Оп	-470			
	Off	-470	Men	Pole 31389	0
	On	-198			
	Off	-198	Men	Pole 16865	0
<b>.</b>	On	-333			, , , ,
*	Off	-370	Men	Pole 32/18 Taylors Rd.	+ 37
	On	- 35c		Taylors Rd.	
	Off	- 349	men	Polc 24913 Gizerah Kl	-1
J.	On	-270		Gizerah Kl	
*	Off	-290	mon	Pole 43209	+20
	On	-320			
	Off	-320	Mer	Pole 522010 Sanford,	0
	On	· ~		I .	
	Off	-454	Men	Pole 23184	$\mathcal{C}$
	On	-440			
	Off	-492	Men_	Pole 28169	+2
	On .	-460			
	Off	-460	Men	Pole 23178 Pickering	0
	On	-340		pickering.	
	Off	1-398	Men	Pole 23176	+8
*	On	4370			
*	Off	-438	Men	Pole 27271	+68
	On	L 500			
	Off	L508		Pole 23/63	1-8
	On	-299		Liyst	, _
ļ	Off	-295		Pole 27182 Frasers RJ	+3
	On	-404		Frasers Kd	, –
	Off	1-409		Pole 31053	+5
	•			•	

TESTED BY P. SMYTH

\* See Bleed SHeet.

Brisbane Water Engineering Services	CP Form No. 27
Electrical Engineering Unit	
Cathodic Protection Interference Survey Results Form	
Project Enoggera GLOV elyunit Reading 17-74 7-5a	Date 6-3-01

	Reading	Test Point I. D.	Location	Swing
On	-297	Light	Frosers Rd	
Off	-331	Pule	no number	+4
On	-274	Light		
Off	-280	Rle	4332	+6
On	_220		27207	
Off	-228	Men	Glen Retreat	+8
On	-230	·	·	.
Off .	-230	Men	49897	6
On	-325		49897 Tunnbull	
Off	-332		18662	+7
On _		·		
Off				
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TESTED BY P. SMYTA.

Brisbane Wate	Engineering Services	CP Form No. 28
Electrical Engineering	Unit	
Cathodic Protection	Bleed Point Details Form	.: 
Project Enogge 1	Ra-Grovley Date 6-3-	01
Bleed Location Hay.	St CPB No. &4	······································
FOREIGN STRUCTURE	OWNER:	<del></del> :
F.S. LOCATION:	Men Pole no 32118 H	ayst.
F.S. IDENTIFICATION:		
REFERENCE POTENT	ALS TO F.S. PRIOR TO BLEED CONNECTION:	
REFERENCE TYPE:	cuso+	
POTENTIAL OFF:	-370 mv ON: -333 SW: +3	1
BLEED TYPE:	ZN	
BLEED MATERIAL:		
BLEED WEIGHT:		•
BLEED O/C POTENTIA	L: - 10 12 mv - Cusoza	
BLEED CURRENT OFF	: 13 m = ON: 13 m =	
·	ALS AFTER CONNECTION TO FOREIGN STRUCTUR	E:
Bond Off	Bleed On	Resultant
(Rectifier Of Bleed On	f)	Swing
-370 -590	-220 -590-555 +35 -	185
FOREIGN STRUCTURE	OWNER AGREEABLE WITH MITIGATION? (Y/N)	Yes
IDENTIFICATION TAG	NSTALLED? (Y/N)	ies.
COMMENTS:		•
		•
	INSTALLED / TESTED BY P. Sin	4+11.

Brisbane Water Engineering Services CP Form No. 28
Electrical Engineering Unit
Cathodic Protection Bleed Point Details Form
Project Enoggera Grovley Date 6-3-01  Bleed Location Gizerah Rd. CPB No. 85
FOREIGN STRUCTURE OWNER:
F.S. LOCATION: Men Pole 43209 GIZErah RJ.
F.S. IDENTIFICATION:
REFERENCE POTENTIALS TO F.S. PRIOR TO BLEED CONNECTION:
REFERENCE TYPE: Cusor -
POTENTIAL OFF: -270nv ON: -290nv SW: +20mv
BLEED TYPE: 2 M.
BLEED MATERIAL: 2N.
BLEED WEIGHT:
BLEED O/C POTENTIAL: - 9 80 CLS 54.
BLEED CURRENT OFF: 4mc ON: 4mc
REFERENCE POTENTIALS AFTER CONNECTION TO FOREIGN STRUCTURE:
Bond Off Bleed On Resultant (Rectifier Off) Swing
Bleed Off Bleed On Swing Bond Off Bond On Swing
-290 -466 -176 -466 -448 +18 -158
FOREIGN STRUCTURE OWNER AGREEABLE WITH MITIGATION? (Y/N)
IDENTIFICATION TAG INSTALLED? (Y/N)
COMMENTS:
INSTALLED / TESTED BY P. SMYTH

Brisbane Water Engineering Services	CP Form No. 28
Electrical Engineering Unit	
Cathodic Protection Bleed Point Details Form	
Project Enoggera Grovley Date 6-3-	01
Bleed Location Pickerity St CPB No. 86	
FOREIGN STRUCTURE OWNER:	
F.S. LOCATION: Men Pole 23176 Pick	ering.
F.S. IDENTIFICATION:	· 
REFERENCE POTENTIALS TO F.S. PRIOR TO BLEED CONNECTION:	•
REFERENCE TYPE:	
POTENTIAL OFF: <u>-438</u> ON: <u>-370</u> SW: <u>+</u>	68
BLEED TYPE: ZN	•
BLEED MATERIAL: 2N	
BLEED WEIGHT:	
BLEED O/C POTENTIAL: 880 no Cascy	•
BLEED O/C POTENTIAL: 880 no Cascy  BLEED CURRENT OFF: 6na ON: 6na	
REFERENCE POTENTIALS AFTER CONNECTION TO FOREIGN STRUCTUR	RE:
Bond Off Bleed On (Rectifier Off)	Resultant Swing
Bleed Off Bleed On Swing Bond Off Bond On Swing	
-370 -424 -54 -424 -400 +24 -	-3c <u> </u>
FOREIGN STRUCTURE OWNER AGREEABLE WITH MITIGATION? (Y/N)	Yes
IDENTIFICATION TAG INSTALLED? (Y/N)	Yes
COMMENTS:	
INSTALLED / TESTED BY	1474.



Corrosion & Earthing External Plant Technology Locked Mail Bag 3583 Brisbane QLD 9008 PTTO2 Jim McMonagle Ph (07) 3887 4879

## **Interference Testing**

Exchange: MITCHELTON

Related System: 6-6277

or Other Location: Brisbane Water ICU. Hay St Pump

Testing Date: Tuesday 3 April 2001 8:00 am

Comments: Brisbane Warter rep J Taylor. Serious interference problems.

Recommend Brisbane Water to arrange Bleed installations to

mitigate interference.

Test Point	Interference Type	Location	Bond Off V	Bond On V	Swing V	Anode of Cathode	Distance A/K m	Comment
	Leads, NBB	M/H Lhs Pickering St 20m # Dalmameck	-0.535	-0.455	+(0.080)	Anode	. 0	
	Lead, MAB	M/H Rhs Samford Rd # cnr Dawson Rd	-0.975	-0.970	+(0.005)	Anode	0	
	MB 44	M/H Rhs Pickering St 40m dist Bowling S	-0.625	-0.607	+(0.018)	Anode	0	<u> </u>
	Lead, MB	M/H Lhs Pickering St 10m dist Lade St	-0.610	-0.470	+(0.140)	Anode	0	A Bleed of 1.1Amps required.
	Lead 44	M/H Lhs Samford Rd 20m # Bere St	-0.630	-0.605	+(0.025)	Anode	0	
	Lead, MB	M/H Rhs Samford Rd opp # Pickering St	-0.740	-0.695	+(0.045)	Anode	0	
	MB 44	M/H Lhs Taylors Rd 10m dist Samford R	-0.774	-0.770	+(0.004)	Anode	0	
	Lead 44	6 Pit Rhs Mashobra St# side Gizerah St	-0.780	-0.612	+(0.168)	Anode	0	A Bleed of 0.25/\mps required.
	Lead 44	6 Pit Rhs Frasers Rd dist side Irvine St	-0.645	-0.735	-0.090	Anode	0	
	MB 44	M/H Rhs Glen Retreat Rd dist enr Kooya	-0.850	-0.940	-0.090	Anode	0	

Thursday, 3 May 2001 Page j of j

elstra Corporation Limited A.C.N. 051 775 556

Brisbane Water Engineering Services	CP Form No. 16	
Electrical Engineering Unit		
Site Plan Drawing Sheet		
Project TELESTRA BLEED ACKERING ST.		
Date 14-03-02 UBD 138	P8	
LADE ST TELSTRA PIT	8	
- 2M. <10M->1) PICKERING	ST.	
STATION AVE		
COMPILED BY L. G	REAUES	

Brisbane Water Eng	gineering Se	Prvices CP Form No. 16
Electrical Engineering Unit	-	
Site Plan Drawing Sheet	·	·
Project TELSTRA		
Date 11 - 02 - 2002	-	
	• • • • • • • • • • • • • • • • • • •	
		•
		GIZERAH ST
TAYLORS RD		
S	34 TRUNK	MAIN.
		TA TELSTRA PIT
	5	DIG FROM PIT TO MAIN.
	4	
	ASHOB RA	
	HD	
	2 6	
	Σ	
•	and the same of the same of the same	
•		
		COMPILED BY L. GREAVES
•	•	COMPILED BY CAETVES

Revision 09/28/95

