Brisbane Water Engineering Services □ Electrical □ Mechanical □ Water Meters
5 Bunya Street Eagle Farm Q 4009
Ph. (07) 3403 1849
Fx. (07) 3403 1898

25th November 1996

OPERATING MANUAL FOR:

BARTLEYS HILL TO PINKENBA S9 TRUNK MAINS

CATHODIC PROTECTION SYSTEM

CLIENT:

BRISBANE WATER
WATER MAINTENANCE SECTION

□ Electrical □ Mechanical □ Water Meters 5 Bunya Street Eagle Farm Q 4009 Ph. (07) 3403 1849

Fx. (07) 3403 1898

10 February 1997

Brisbane Water **Engineering Services**

Subject: Coating defect survey for Bartleys Hill to Pinkenba trunk main.

Equipment used: Pipecamp PCS 2000 coating anomaly equipment.

Length Of Mains: Aprox. 6500 Metres.

Size of mains: 755 mm and 600 mm Dia mild steel cement lined.

Opperator: John Taylor

Date of survey: 4th, 5th, 6th, February 1997.

Procedure: Equipment was set up as per operation manual while operator traversed Pipeline route. Potentials were measured at each test point and no defects were noted greater than 5 millivolts.

Evaluation: Over the length of the main no notable defects were found.

Conclusion: The coating is still of reasonable condition and no further action is needed other than the CP System.

John Taylor Electrical Engineering Unit

Cathodic Protection System AS9 CBCRTENTISO Pinkenba - OM Manual

(1.0)	Introduction
(1.0)	Introduction
(2.0)	Corrosion and Cathodic Protection
(3.0)	Mains Details
(4.0)	Cathodic Protection
(4.1)	Type of System
(4.2)	Rectifier
(4.3)	Cathode
(4.4)	Anodes
(4.5)	Test Points
(4.6)	Associated Drawings
(4.7)	Associated Standards
(4.8)	Government Regulations
(5.0)	Peformed Testing
(6.0)	Conclusion
(7.0)	Maintenance

DRAWINGS

486/6/25-AA1C0021E

Standard Rectifier Wiring Diagram

(No Number)

Monthly Maintenance Program

(1.0) Cathodic Protection System - S9 - Bartleys Hill to Pinkenba - OM Manual INTRODUCTION

Steel when immersed or covered in water has a tendency to corrode (or rust) as the oxidized form is more stable than the metal.

Because of this, precaution must be taken to stop or minimize the corrosion reaction to an acceptable level consistent with the design life of the structure. This is normally achieved by the use of protective coatings which control the corrosion reaction by isolating the steel from its surrounding environment.

However, it is not practical to achieve a perfect coating and coating damage will always occur with time. Because of this, corrosion may occur at imperfections in the paint coating, causing further deterioration in the coating as well as loss of metal.

As a result of this, the coating defects must be rectified by periodic maintenance or an additional method of protection used to prevent this deterioration and corrosion occurring. This additional protection is achieved by the cathodic protection system.

(2.0) CORROSION AND CATHODIC PROTECTION

Corrosion is an electrochemical process in that it is accompanied by a flow of electrical current.

Corrosion occurs on the surface of metals at active areas known as anodes, which are electrically continuous with less active or passive areas known as cathodes. The electric current flows from the anode through the electrolyte to the cathode, with the circuit being completed by the electrical continuity between the cathode and anode. In practice anodes and cathodes are generally part of the same metallic surface and individual anodic areas may be small.

In applying cathodic protection an external current is applied to the surface so that the entire surface to be protected acts as a cathode. This involves the use of an auxiliary anode and when the current flow from this anode is sufficient, no part of the structure acts as an anode.

An external source of direct current such as a transformer rectifier is used in conjunction with an anode consisting of material with a very slow corrosion rate.

While it is the flow of current which achieves the cathodic protection of the surface it is impractical to measure these currents over individual anodic areas to determine when cathodic protection has been achieved. However, with the flow of cathodic protection current, the structure becomes more negative with respect to the surrounding electrolyte. Because of this, it is possible to state values of metal/electrolyte potential at which corrosion does not occur. This metal/electrolyte potential is generally measured against a standard reference electrode which allows a reproducible potential at which corrosion does not occur to be quoted.

(3.0) MAINS DETAILS Cathodic Protection System - S9 - Bartleys Hill to Pinkenba - OM Manual

Size: 755 and 600 Dia mild steel cement lined.

Coating: Enamel coated.

Length: Appox 6.5 Km.

Location: From Valve Nos.234 and 115 Bartleys Hill Reservoir, Albion to Valve

No. 111 at cnr. Kingsford Smith Drive and Randle Rd.

Construction Drawings:

486/6/6-SQ1T0001E Cathodic Protection Rectifier Unit No.2.

486/6/6-QQ1T0013E Cathodic Protection Test Points.

486/6/6-QQ1T0014E Cathodic Protection Test Points.

Q-Pulse Id TM\$1302 Active 21/07/2015 Page 5 of 25

Cathodic Protection System - S9 - Bartleys Hill to Pinkenba - OM Manual (4.0) CATHODIC PROTECTION DETAILS

- (4.1) Type of Cathodic Protection: Impressed Current.
- (4.2) Rectifier: Standard 32 Volt, 10 amp direct current output enclosed in a stainless steel switchboard. Rectifier has a 240V supply from SEQEB Pole No.20848 located in Acacia St. Eagle Farm. The rectifier is on the corner of Acacia St. & Kenyon St. Eagle Farm.
- (4.3) Cathode: The cathode point is located on the 755 Dia mains, near MH255 on the corner of Acacia St. & Kenyon St. Eagle Farm. The cathode point is where the cabling from the rectifier is attached to the structure under cathodic protection.
- (4.4) Anodes: Three 1500 x 75mm silicone iron anodes were installed approximately 60 metres from the trunk mains in a vertical bed. The anodes were firstly packaged with cokebreeze thereby improving anode ground resistance. The anodes are identified by a marker post and label. See layout drawing.
- (4.5) Test Points: Test points are installed on cathodically protected structures to enable testing to ensure full protection of the mains. On these mains ten test points have been installed on the 755 Dia main and two test points on the 600 Dia main. In total, the system has 12 test points which can be identified from the layout drawing.
- (4.6) Associated Drawings:

Cathodic Protection Details - 2/14.213 Cathodic Protection Test Point Details - 2/14.199

Standard Rectifier Wiring Diagram - 486/6/25-AA1C0021E Standard Vertical Groundbed Details - 486/6/25-AA1C0024E

(4.7) Associated Standards:

AS 3000 1986 Australia Wiring Rules

AS 2832.1 1985 Pipes, Cables, Ducts, Guide to Cathodic Protection, Part One.

(4.8) Government Regulations:

Queensland Electricity Acts and Regulations.

(5.0) **PERFORMED TESTING** System - S9 - Bartleys Hill to Pinkenba - OM Manual

- (1) Natural Potential Survey.
- (2) Testing of Insulated Flanges, Joints.
- (3) Soil Resistance Testing.
- (4) Current Drain Survey.
- (5) Pipe Coating Anomaly Survey.
- (6) Rectifier Loop Resistance.
- (7) Foreign Structure Interference Survey and Mitigation.
- (8) Final Potential Survey and Commissioning.

(6.0) **CONCLUSION**

Full Cathodic protection has been achieved on this section of trunk mains. The cathodic protection system is registered with the Queensland Electricity Commission and has approval to operate.

(7.0) <u>MAINTENANCE</u>

The cathodic protection system is maintained on a monthly basis after commissioning. These checks involve testing rectifier operation and recording of pipe to soil potentials.

25th November 1996. Protection System - S9 - Bartleys Hill to Pinkenba - OM Manual Electrical Engineering Unit.

Cathodic Protection

CPS Monthly Maintenance Details.

Required:

- 1/ Notify plant operator and/or sign entry logs where necessary.
- 2/ Have appropriate keying.

Labour:

One tradesperson, one vehicle. 20 minutes per site.

Procedure:

- 1/ Identify installation.
- 2/ Check system for operation.
- 3/ Record voltmeter.
- 4/ Record ammeter.
- 5/ Comments.
- 6/ Log entry.

25th November 1996. Protection System - S9 - Bartleys Hill to Pinkenba - OM Manual Electrical Engineering Unit.
Cathodic Protection

CPS 6 Monthly Maintenance Details.

Required:

- 1/ Notify plant operator and/or sign entry logs where necessary.
- 2/ Have appropriate keying.
- 3/ Set of tools. (Electricians)
- 4/ Multimeter.
- 5/ DC clampmeter.
- 6/ Copper sulphate reference cell and leads.
- 7/ Cleaning equipment.
- 8/ Gatic cover lifters.

Labour:

One tradesperson electrical, one laborer, one vehicle. Two hours per site.

Procedure:

- 1/ Identify system.
- 2/ Check system for operation.
- 3/ Record voltmeter.
- 4/ Record ammeter.
- 5/ Record "on" potentials for all test points.
- 6/ Record "instant off" potentials for all test points.
- 7/ Record "off" potentials for all test points.
- 8/ Perform loop resistance and record.
- 9/ Check and record anode string currents.
- 10/ Comments.
- 11/Log entry.

25th November 1996. Protection System - S9 - Bartleys Hill to Pinkenba - OM Manual Electrical Engineering Unit.

Cathodic Protection

CPS 60 Monthly Maintenance Details.

Required:

- 1/ Notify plant operator and/or sign entry logs where necessary.
- 2/ Have appropriate keying.
- 3/ Set of tools. (Electricians)
- 4/ Multimeter.
- 5/ DC clampmeter.
- 6/ Copper sulphate reference cell and leads.
- 7/ Cleaning equipment.
- 8/ Gatic cover lifters.
- 9/ Rectifier load bank.
- 10/ PCS2000 Detection Equipment.

Labour:

One tradesperson electrical, one laborer, one vehicle. Eight hours per site.

Procedure:

- 1/ Identify system.
- 2/ Check system for operation.
- 3/ Record voltmeter.
- 4/ Record ammeter.
- 5/ Record "on" potentials for all test points.
- 6/ Record "instant off" potentials for all test points.
- 7/ Record "off" potentials for all test points.
- 8/ Perform loop resistance and record.
- 9/ Check and record anode string currents.
- 10/ Load test rectifier for 10 minutes.
- 11/ Check all switchboard and testpoint terminals for tightness.
- 12/ Check all switchboard and testpoints are labelled and I.D. tags attached.
- 13/ Check plans are correctly drawn and modify if necessary.
- 14/ Remove and inspect anodes.
- 15/ Recheck all interference (CPS) bleeds.
- 16/ Pipecamp structure if applicable.
- 17/ Apply to reregister system if applicable

Brisbane Water Engineering Services

CP Form No. 23

Electrical Engineering Unit

Cathodic Protection System Potential Recording Form

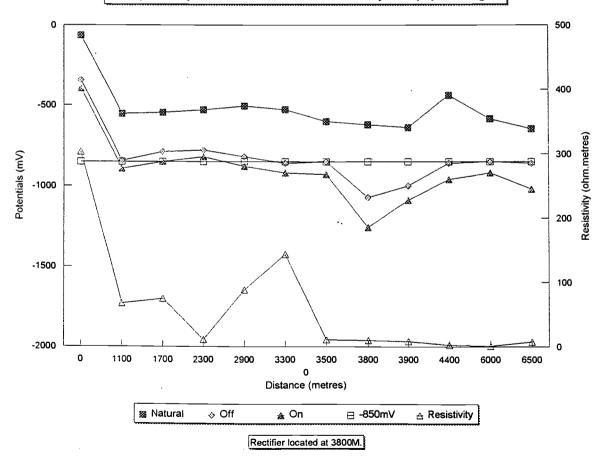
Project

BARTLEYS HILL to PINKENBA TRUNK MAIN

Date 25 Nov. 1996

Test Point	Distances	Potentials to CuSO4			Resistivities
number	to T.P.	Natural	Off	On	at 2 metres
	(metres)	(mV)	(mV)	(mV)	(ohm.metres)
1	0	-64	-343	-395	302.5
2	1100	-554	-845	-895	67.5
. 3	1700	-545	-790	-850	75
4	2300	-530	-780	-820	11.2
5	2900	-506	-820	-880	88.7
6	3300	-528	-860	-920	143.7
7	3500	-601	-850	-930	11.2
8	3800	-620	-1072	-1257	10
9	3900	-638	-1000	-1090	8.7
10	4400	-438	-860	-960	2.5
11	6000	-585	-850	-920	1.2
12	6500	-647	-860	-1020	7.5

Graph of potentials and resistivity vs pipelength



Revision 12/04/96

Brisbane Water Engineering Services

Ph. 34031838 Fx. 34031839 5 Bunya Street Eagle Farm Q 4009

Electrical Engineering Unit

Cathodic Protection System Loop Resistance

Date: 25th November 1996.

Cathodic Protection System:

S9 Bartleys Hill to Pinkenba Trunk Main.

System Operating Volts:

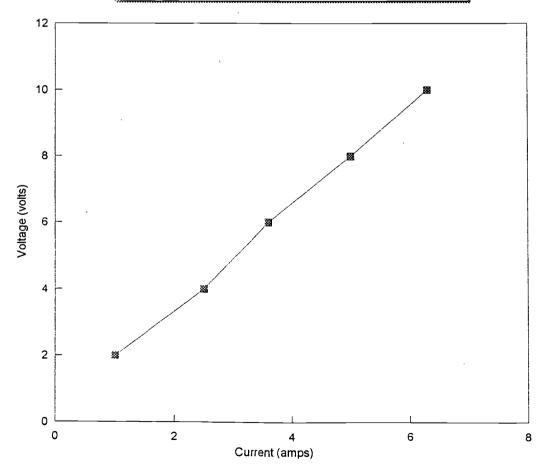
System Operating amps

6.3

Test Voltage:		Test Curre	nt:
(volts)	-	(amps)	
2		1	
4		2.5	
6		3.6	
8		5	
10		6.3	

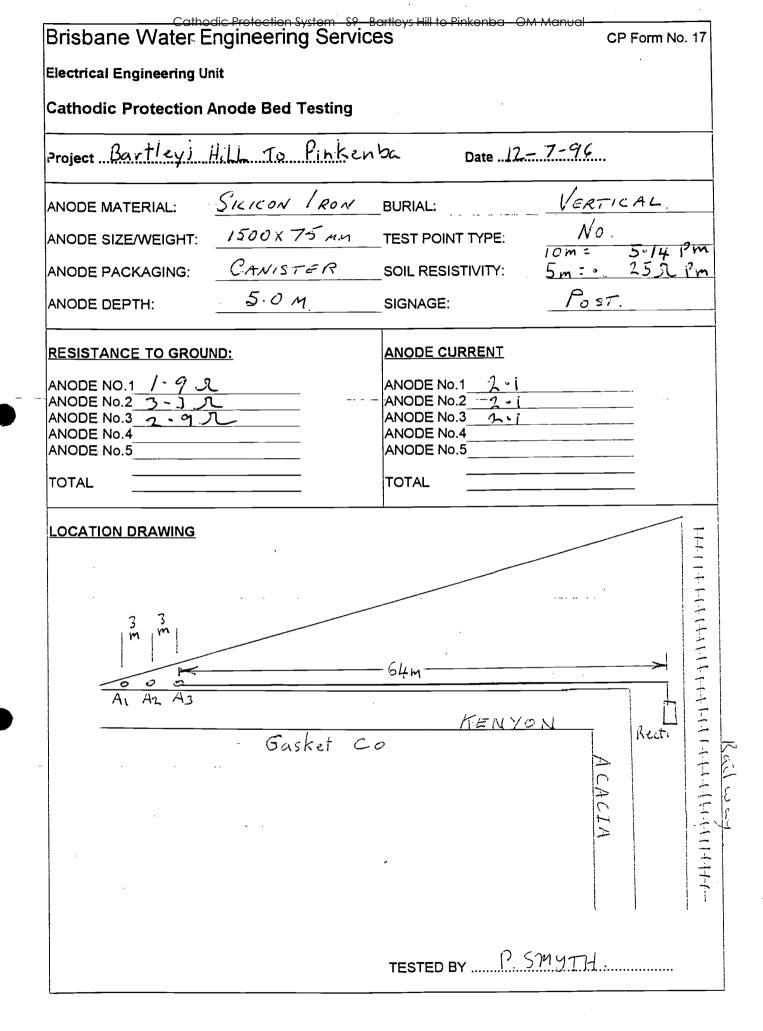
Loop Resistance	
(ohms)	
1.481481	

Graph of System voltage vs current.



12/04/96

LOOPBART.WK4





41

Facsimile

To Kerry Mc Govern COMMERCIAL AND CONSUMER From McMonagie, Jim EXTERNAL PLANT TECHNOLOGY, PTTO2, TECHNICAL QLD. **Electrical Engineering Unit** SERVICES 144 ARTHUR ST FORTITUDE VALLEY Q 4008 Faceimile 34031839 Australia File Company Brisbane City Council Telephone (07) 3839 0116 Date 6th December, 1996 Massage Bank Facsimile (07) 3252 4664 Location Eagle Farm Pumping Station

Distrib.

Dear Kerry,

With reference to your two impressed current cathodic protection systems on the Bartley's Hill to Pinkenba trunk water main.

Total Pages 1

Tests performed by John Taylor (BCC) and John Lambert (Telstra) on Wednesday 20th November 1996 revealed that there was no adverse affect or interference to Telsura's underground plant from the operation of these two systems with the Kenyon St Unit operating at 8.0 volts 5.0 amps and the Orsova St Unit operating at ? volts 32 amps.

Accordingly, Telstra has no objection to the operation or licensing of these two systems up to the above outputs, however should the units be required to operate at higher outputs then additional interference testing may be required.

Thank you for the assistance with the EOS testing.

MANAGER

EXTERNAL PLANT TECHNOLOGY

Teistra Corporation Limited ACN 051 775 556

S9 - Bold Dectifical Oktobanical Owater Meters
5 Bunya Street Eagle Farm Q 4009
Ph. (07) 3403 1849
Fx. (07) 3403 1898

Brisbane Water Engineering Services

Fax transmission

to: Darryl Ringuet	
company/location:SEQEB	
fax no: 34075986	
PHONE:34075369	

from: Kerry Mc Govern					
unit: Electrical Engineering Unit					
ph no:34031838					

date: 20 September 1996

no of pages: (including this page)Three

re:Interference Test Results for BARTLEYS HILL TO PINKENBA Trunk main section 1

message:

In relation to our phone conversation, following is the preliminary results of interference testing of our cathodic system to your structure.

If further on-site testing and / or witnessing of testing by you is required, please contact the undersigned to arrange those tests.

Could you please reply by FAX or LETTER of your acceptance of the above testing for our records.

Yes I Accept the test data and have no objection to the system being licenced

Signed by Date 8 / /9 /2

No I require witness testing

Signed byDate / /

Regards, JOHN TAYLOR

Kerry Mc Govern Electrical Supervisor

10 .pq

E/F ELEC W/SHOP -->Op34075496

15/11 .60 11:12 S080826

Brisbane Water Engineering Services

CP Form No. 27

Electrical Engineering Unit

Cathodic Protection Interference Survey Results Form

Project BARTLEYS MILL | PINKENBA Unit Reading 10-0Valo 3A Date 10/10/96

	Deading	Test Point	Location	Swing
	Reading	I. D.	Location	
On	-675MV		SELLER POLE 20848	
Off	-655mil	MEN	ACACIA ST.	-20mV
On	-506 MV		RAILWAY FENCE	
Off	-438MV		ACACIA ST	-18 m V
On	-232MV		SEGEB POLE 10591	
Off	-2.32MV	MEN	BARTLEYS HILL	0
On	-512MV		BCC FENCE	
Off	-512MV		BARTLEYS HILL	0
On	-227MV		SHELTER SHED.	
Off	-227MV	EARTH	BARTLEYS HILL	0
On	-216MV	WATER		
Off	-216 MY	METER	38 MASEY ST	0
On_	-363MV	NATURAL	SCHOOL POOL	. 2 (
Off	-366MV	GASPIPE		+3 MV
On	1-469MV	•	SEDER POLE 20610	
Off	- 472.4V	MEN	MASEY ST	73 MV
On	-433MV		SEDEB POLE 2062	
Off	- 433 mv	MEN	WINDERMERE RD	0
On	-466 MV		SERER POLE 10961	
Off	-466MV	MEN	BEATRIE TEE	
On	-445,44	₹	SEGEB POLE 20686	
Off	-447 MV	MEN		1+2 MV
On	-340MV	WATER	FEREIES WAREHOUSE	
Off	-34211	METER		t2 nv
On	-375m	-	SEQER Pour 20306	
Off	-373 MI	1	COLLEGE ST	+2m1
On	-450 MV	WATER		
Off	-450 MV	METER	94 JACKSON ST	C
On	-309AV	WATER		+301
Off	1-312m	METER	NOONAH AVE	-

nodic Protection Interference Survey Results Form							
BARTLEYS	The Prink	<u>EN</u> BA	Unit Reading 10.0V.3 & 3A	Date ./0//.c./			
	Reading	Test Point I. D.	Location	Swing			
On	1-634nV						
Off	-634MV		WOONAH AVE	0			
On	-436mV		WOONAH AVE SEGER POLE 20875	5 +2 mV			
Off	- 438mV	· - /		+2 mV			
On							
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TESTED BY

Revision 09/28/95

Off

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lectrical Engin	Cathodic Protection System - S9 - Bartleys Hill to Pinkenba - OM Manual eering Unit

Cathodic Protection Interference Survey Results Form

Project Bartley's Hill Pinkenbe Unit Reading Date 28-10-96

	Reading	Test Point I. D.	Location	Swing
On	+61	G 09-	e Joe's Dyner	٥٥
Off	+61	valve		
On	-244	MEN	Pole 20940	+1
Off	-245		Kingsford Smith dru.	
On	-203	HP	Joe's diner	00,
Off	-203			,
On	=363	MEN	Pola 20 942	00
Off	-363			
On	- 436	Sew	T.P. Joe's diner	+26
Off	_462	Pipas	1840	
On	-409	MEN	Pole 20943	00
Off	-409			
On	-362	Water	G. James	66
Off	-362	Meter	1084 kingsford Smith	
On	-457.	HP.	e above	00
Off	-457			
On	-471	Retic	@ above	/= /
Off	- 470	Valve		- /
On	_339	MEN	Pole 20944	
Off	- 33 9		DPS Pumps	
On	-330	Earth	Rail way Relay box	50
Off	- 336		@ above.	
On	-554	Fence	Railway Crossing CAP	+2
Off	-556		Bunour	
On		Water	EnrBunon	من
Off	- 552	Tab	Kings ford & mith dru	
On	-346	MEN	A/B Pole 20 959	4
Off	-350			<u> </u>
On	- 346	MEN	Pole 48770	+4
Off	-350		tenessford Smith dru	

TESTED BY .	J J
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Cathodic Protection System - S9 - Bartleys Hill to Pinkenba - OM Manual Electrical Engineering Unit

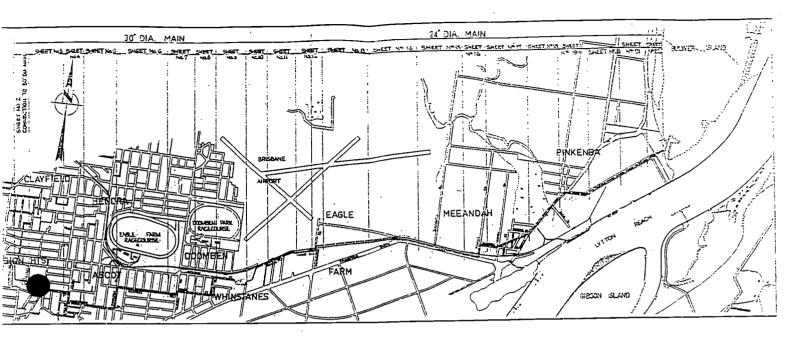
Cathodic Protection Interference Survey Results Form

Project Bartley Hill Pinkenba Unit Reading Date 28-10-96

-	Reading	Test Point I. D.	Location	Swing
On_	-346 -346		Schnider St OPP Pole 176?6	00
Off		A/B		
On		MEN	A/B Pole 328	+4
Off_	-41.6	Gate	Fence G. James	
On	-505	i	Mechanical W/shop	+ 00
Off_	-505	Post	1 1 1 1 0	
On		Conduit		+ 1
Off	-385		Above	
On	-436	MEN	Pole 20872	+6
Off	_442		, 3.2	+0
On	-458	Pole	Trafic lights car	20
Off	-458		sir kingford smith	00
On	_449	MEN	Pole 49033	+6
Off	- 454			76
On	-432.	MEN	A/B. Pole 20931	,
Off	-428		Kingsform Smith drive	+6
On	-574	Fence	Ford.	
Off	- 574			<u> </u>
On	-394	MEN	Pole 20 934	÷4
Off	-398			
On	-430	Fence	Ford. Seco Gate	
Off	-430			00
On	-474	Fence	opp Pole 20939	
Off	-474	7		90
On	-164	Water	GJames .	,
Off	-163	Meter	1082 Kingsford Smith	-/
On	-244	MEN	A/B Pole 20940	+!
Off	-245	1		
On	-203	HP	O James 11	00
Off	-203		1028 Kingsford Smith	

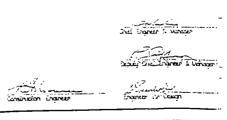
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Cathodic Protection System - S9 - Bartleys Hill to Pinkenba - OM Manual **Electrical Engineering Unit** Cathodic Protection Interference Survey Results Form Date 28-10-96 Project Bartley's Hill Unit Reading Swing Test Point Location Reading 、 I. D. T. Pt Cur Randel Kingsford. -1020 l de On Smith Rds 12 - 859 Off Pole 31099 MEN - 451 On 5 Kingsford Smithdry. - 456 Off Pole @ Pomp Stn Kingsford Smith MEN -510 On 00 -510 Off Boxed. Pump Stn SP146 -475 Earth On 13--482 Off On Off Ón Off On Off TESTED BY \mathcal{F}



LOCALITY PLAN SHOWING ROUTE OF 30-24: DIA. MAIN

							SCHEDUL	.E 0)F DR	RAWINGS					•		
DRAWING	•	TITLE			CHAINAGE SHEET DRAWING						TITLE		NO NO				
<u>NQ</u> 2/10-2217	BARTL	EYS HIL	L TO			PINKENBA CONNECTION T	00-417-08	+	1	BARTLEYS	HILL	ו כז	NDUSTRIAL.	AREA P	INKENBA	16611-34 18527-86	14
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2/10-2220		•				•	2729.07 -4737.67	5	2/10-2235	· ·	•	•	•	•	•	21576 · 58 - 23554 · 80	17
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2/10-2222	i 				-	•	6789-90 7992-92	7	2/10-2238	•	•	-	•	٠	•	25268-97- 26408-49'	
2/10-222	!						7992-92', -9351-13'	8	2/10-2239		•	•	-	•		25408-49'- 22101-59	20
2/10-222					•	• 3	9351·13 -11297 93	. 9	2/10-2240		•	. •	•	•	·	29899-15	2!
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2/in-223	 			• • •			13267-31 -14511-34	12	2/10-2243	BARTLEYS	HILL	TO:	INDUSTRIAL	AREA	PINKENBA	ANCHOR BLOCKS	24
2/10 223	+	<u> </u>		<u>. </u>		• .	14611-34' -16611-34	1							PINKENBA	PIPE LIST	25



Page 21 of 25

