

Brisbane Water Engineering Services

rie Street - Submersible Sewage Pump Station - OM Manual

□ Electrical □ Mechanical □ Water Meters
5 Bunya Street Eagle Farm Q 4009
Ph. (07) 3403 1849
Fx. (07) 3403 1898

1st APRIL 1997

OPERATING MANUAL FOR:

MACQUARIE ST SUBMERSIBLE PUMP STATION SP119

CLIENT:

BRISBANE WATER SEWERAGE UTILITY SERVICES

(1.0)	Introduction
(2.0)	Corrosion and Cathodic Protection
(3.0)	Pump Details
(4.0)	Cathodic Protection
(4.1)	Type of System
(4.2)	Rectifier
(4.3)	Cathode
(4.4)	Anodes
(4.5)	Test Points
(4.6)	Associated Drawings
(4.7)	Associated Standards
(4.8)	Government Regulations
(5.0)	Performed Testing
(6.0)	Conclusion
(7.0)	Maintenance

DRAWINGS

486/7/7/-TK1C2247E

Standard Rectifier Wiring Diagram

(No Number)

Monthly Maintenance Program

Steel when immersed or covered in water has a tendency to corrode (or rust) as the oxidized form is more stable than the metal.

Because of this, precaution must be taken to stop or minimize the corrosion reaction to an acceptable level consistent with the design life of the structure. This is normally achieved by the use of protective coatings which control the corrosion reaction by isolating the steel from its surrounding environment.

However, it is not practical to achieve a perfect coating and coating damage will always occur with time. Because of this, corrosion may occur at imperfections in the paint coating, causing further deterioration in the coating as well as loss of metal.

As a result of this, the coating defects must be rectified by periodic maintenance or an additional method of protection used to prevent this deterioration and corrosion occurring. This additional protection is achieved by the cathodic protection system.

(2.0) CORROSION AND CATHODIC PROTECTION

Corrosion is an electrochemical process in that it is accompanied by a flow of electrical current.

Corrosion occurs on the surface of metals at active areas known as anodes, which are electrically continuous with less active or passive areas known as cathodes. The electric current flows from the anode through the electrolyte to the cathode, with the circuit being completed by the electrical continuity between the cathode and anode. In practice anodes and cathodes are generally part of the same metallic surface and individual anodic areas may be small.

In applying cathodic protection an external current is applied to the surface so that the entire surface to be protected acts as a cathode. This involves the use of an auxiliary anode and when the current flow from this anode is sufficient, no part of the structure acts as an anode.

An external source of direct current such as a transformer rectifier is used in conjunction with an anode consisting of material with a very slow corrosion rate.

While it is the flow of current which achieves the cathodic protection of the surface it is impractical to measure these currents over individual anodic areas to determine when cathodic protection has been achieved. However, with the flow of cathodic protection current, the structure becomes more negative with respect to the surrounding electrolyte. Because of this, it is possible to state values of metal/electrolyte potential at which corrosion does not occur. This metal/electrolyte potential is generally measured against a standard reference electrode which allows a reproducible potential at which corrosion does not occur to be quoted.

(3.9) nod property that State State

Size:

2 X 37 Kw submersible pumps

Coating:

Enamel coated.

Length:

NA

Location:

Corner of Macquarie St. and Sir Fred Schonell Dr.

St Lucia UBD 179 E2

Construction Drawings:

486/7/7-TK1C2247E Cathodic Protection Rectifier Unit.

486/7/7-MI1TO64E

486/7/7-MI1TO66E

486/7/7-MI1TO67E

Switchboard Electrical Schematic & Three Line Diagram

486/7/7-MI1TO70E Switchboard Termination Diagram Digital Outputs
486/7/7-MI1TO72E Switchboard Termination Diagram Analog Inputs

Active 21/07/2015 Page 4 of 20

- (4:0) And Charles Submersible Sewage Pump Station OM Manual
- (4.1) Type of Cathodic Protection: Impressed Current.
- (4.2) Rectifier: Standard 32 Volt, 10 amp direct current output enclosed in a PVC board inside the stainless steel switchboard. Rectifier has a 240V supply from inside the stainless steel switch board distribution panel.
- (4.3) Cathode: The cathode point is located on the pump motor. Two reference anodes are also fitted to the motor one on each side. The cathode point is where the cabling from the rectifier is attached to the structure under cathodic protection. Also under protection are delivery pipes and access lader.
- (4.4) Anodes: One silicone iron anode is suspended from roof of the well. See layout drawing.
- (4.5) Test Points: Test points are installed on cathodically protected structures to enable testing to ensure full protection of the pumps. On these pumps test points have been brought out to the cp switch board.
- (4.6) Associated Drawings:

Cathodic Protection Details - 2/14.213
Cathodic Protection Test Point Details - 2/14.199

Standard Rectifier Wiring Diagram - 486/6/25-AA1C0021E

- (4.7) Associated Standards:
 AS 3000 1986 Australia Wiring Rules
 AS 2832.1 1985 Pipes, Cables, Ducts, Guide to Cathodic Protection,
 Part One.
- (4.8) Government Regulations:

 Queensland Electricity Acts and Regulations.

(5.0) Cathodic Protection System & P. 110 MacQuarie Street - Submersible Sewage Pump Station - OM Manual

- (1) Natural Potential Survey.
- (2) Testing of Insulated Flanges, Joints.
- (3) Current Drain Survey.
- (4) Rectifier Loop Resistance.
- (5) Foreign Structure Interference Survey and Mitigation.
- (6) Final Potential Survey and Commissioning.

(6.0) <u>CONCLUSION</u>

Full Cathodic protection has been achieved on these pumps and well equipment. The cathodic protection system is registered with the Queensland Electricity Commission and has approval to operate.

(7.0) MAINTENANCE

The cathodic protection system is maintained on a monthly basis after commissioning. These checks involve testing rectifier operation and recording of pump to water potentials.

103thAdjeiProggtion System - SP119 - MacQuarie Street - Submersible Sewage Pump Station - OM Manual Electrical Engineering Unit.

Cathodic Protection

CPS Monthly Maintenance Details.

Required:

- 1/ Notify plant operator and/or sign entry logs where necessary.
- 2/ Have appropriate keying.

Labour:

One trades person, one vehicle. 20 minutes per site.

Procedure:

- 1/ Identify installation.
- 2/ Check system for operation.
- 3/ Record voltmeter.
- 4/ Record ammeter.
- 5/ Comments.
- 6/ Log entry.

Cathodic Protection System - SP119 - MacQuarie Street - Submersible Sewage Pump Station - OM Manual

Electrical Engineering Unit.

Cathodic Protection

CPS 6 Monthly Maintenance Details.

Required:

- 1/ Notify plant operator and/or sign entry logs where necessary.
- 2/ Have appropriate keying.
- 3/ Set of tools. (Electricians)
- 4/ Multimeter.
- 5/ DC clampmeter.
- 6/ Copper sulphate reference cell and leads.
- 7/ Cleaning equipment.
- 8/ Gatic cover lifters.

Labour:

One trades person electrical, one labourer, one vehicle. Two hours per site.

Procedure:

- 1/ Identify system.
- 2/ Check system for operation..
- 3/ Record voltmeter.
- 4/ Record ammeter.
- 5/ Record "on" potentials for all test points.
- 6/ Record "instant off" potentials for all test points.
- 7/ Record "off" potentials for all test points.
- 8/ Perform loop resistance and record.
- 9/ Check and record anode string currents.
- 10/ Comments.
- 11/Log entry.

Cathodic Protection System - SP119 - MacQuarie Street - Submersible Sewage Pump Station - OM Manual

Electrical Engineering Unit.

Cathodic Protection

CPS 60 Monthly Maintenance Details.

Required:

- 1/ Notify plant operator and/or sign entry logs where necessary.
- 2/ Have appropriate keying.
- 3/ Set of tools. (Electricians)
- 4/ Multimeter.
- 5/ DC clampmeter.
- 6/ Copper sulphate reference cell and leads.
- 7/ Cleaning equipment.
- 8/ Gatic cover lifters.
- 9/ Rectifier load bank.
- 10/ PCS2000 Detection Equipment.

Labour:

One trades person electrical, one labourer, one vehicle. Eight hours per site.

Procedure:

- 1/ Identify system.
- 2/ Check system for operation.
- 3/ Record voltmeter.
- 4/ Record ammeter.
- 5/ Record "on" potentials for all test points.
- 6/ Record "instant off" potentials for all test points.
- 7/ Record "off" potentials for all test points.
- 8/ Perform loop resistance and record.
- 9/ Check and record anode string currents.
- 10/ Load test rectifier for 10 minutes.
- 11/ Check all switchboard and test point terminals for tightness.
- 12/ Check all switchboard and test points are labelled and I.D. tags attached.
- 13/ Check plans are correctly drawn and modify if necessary.
- 14/ Remove and inspect anodes.
- 15/ Recheck all interference (CPS) bleeds.
- 16/ Pipecamp structure if applicable.
- 17/ Apply to re-register system if applicable

thodic Protection S	Svstem	: 1 - SP119 - Ma	acQuarie Stre	eet - Subme	rsible Sewage Pun	np Station - OM Manua
Brisbane W						CP Form No. 39
Electrical Engine	ering	Unit				
Submersible P	ump	Station Po	otentials			
Project Macq	uarie S	St submersib	ole pump stat	ion		
Date 01/	04/97					
Unit set at	11	Volts	1	Amps		
Cathode current		Ladder	480			
		Pipes	460			
		Pump 1	74			
		Pump 2	68	ma		
Potentials to cop	ner er	ilnhata rofo	rence cell	•		
r otentials to cop	hei 21	אויומוב ובוצ	Natural (m	Λ	On (mV)	Off (mV)
		Ladder	-840	4	-1100	-911
		Pipe 1	-680		-1108	-895
		Pipe 2	-668		-1110	-899
		Pump 1	-675		-1142	-845
		Pump 2	-665		-1122	-837
Potentials to ass	ociate	d zinc fixed	l reference c	ells		
			Natural (m)	Ŋ	On (mV)	Off (mV)
Zn		Ladder	222		-32	104
Zn		Pipe 1	445		348	173
Zn		Pipe 2.	440		-15	132
Zn 1.		Pump 1	500		-729	158
Zn 1.2		Pump 1	480		-203	214
Zn 2.		Pump 2	440		-337	194
Zn 2.2	2	Pump 2	450		-20	270
Insulated Joints						
Loca	tion	Reflux valve	e pit			
Flang	je to F	lange Resis	stance		Flange to Bolt F	Resistance
Pipe		749000			greater than 200	
Pipe	2	959000	Onms		greater than 200	megonms
Insulated Joints		Bolts				
Numb	рег	12				
Size		16				
Lengt	:h	90				
Interference Test	ing		Nil to foreigr	n structures		
	-		·			

COMPILED BYJ. Taylor

Brisbane Water Engineering Services

Ph. 34031838 Fx. 34031839 5 Bunya Street Eagle Farm Q 4009

Electrical Engineering Unit

Cathodic Protection System Loop Resistance

Date

2 Nd April1997

Cathodic Protection System:

Macquarie St submersible pump station

System Operating Volts:

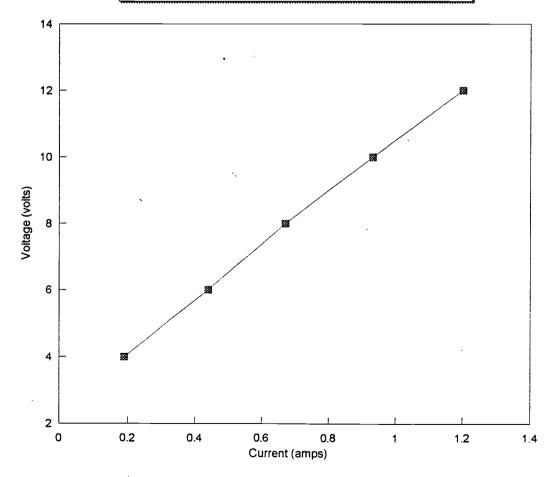
1 System Operating amps

1

Test Voltage:		Test Current:		
(volts)		(amps)		
4		0.19		
6		0.44		
8		0.67		
10		0.93		
12		1.2		

Loop Resistance		
(ohms)		
7.54717		

Graph of System voltage vs current.



04/02/97

LPMCQARY,WK4

